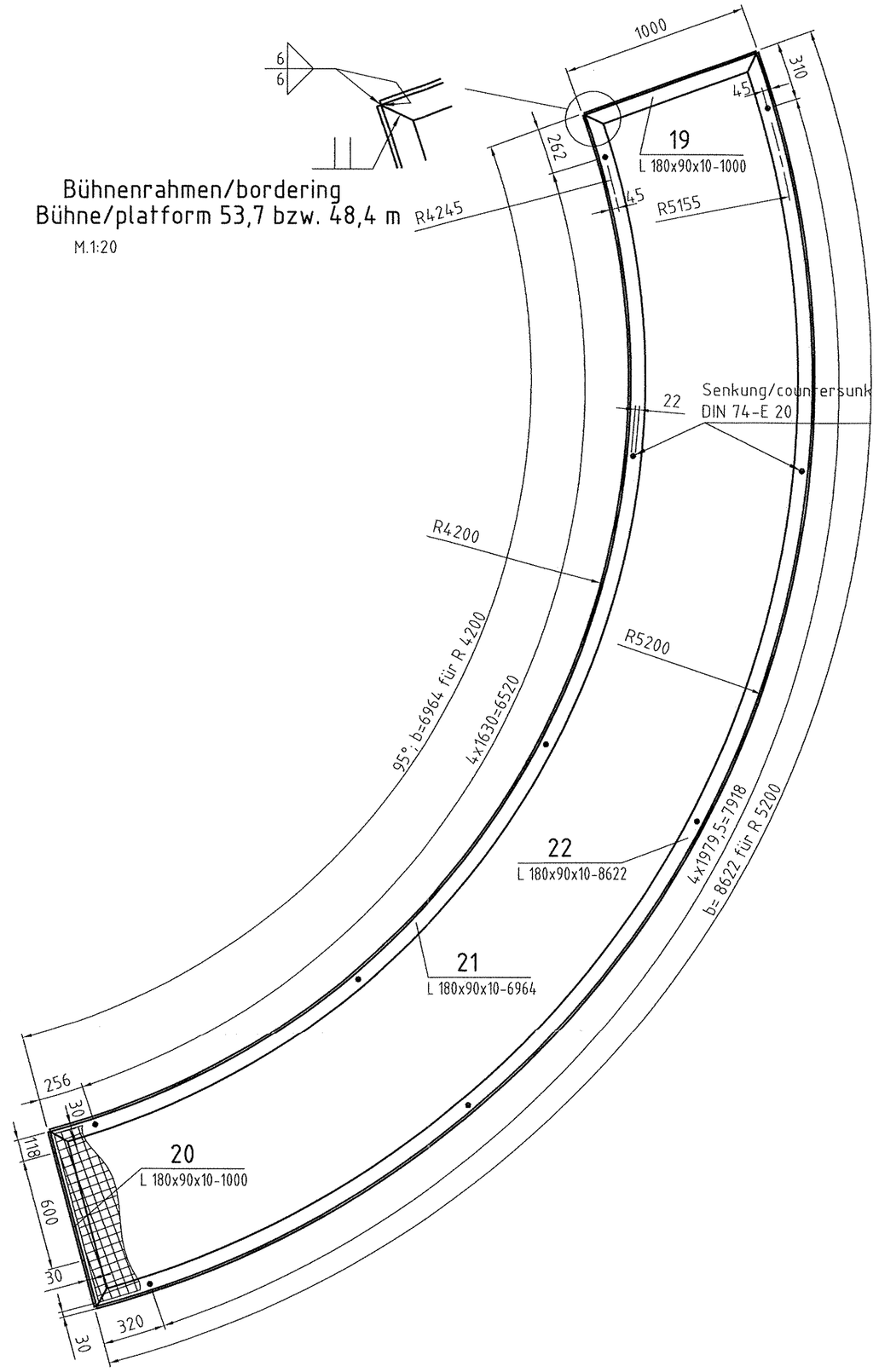
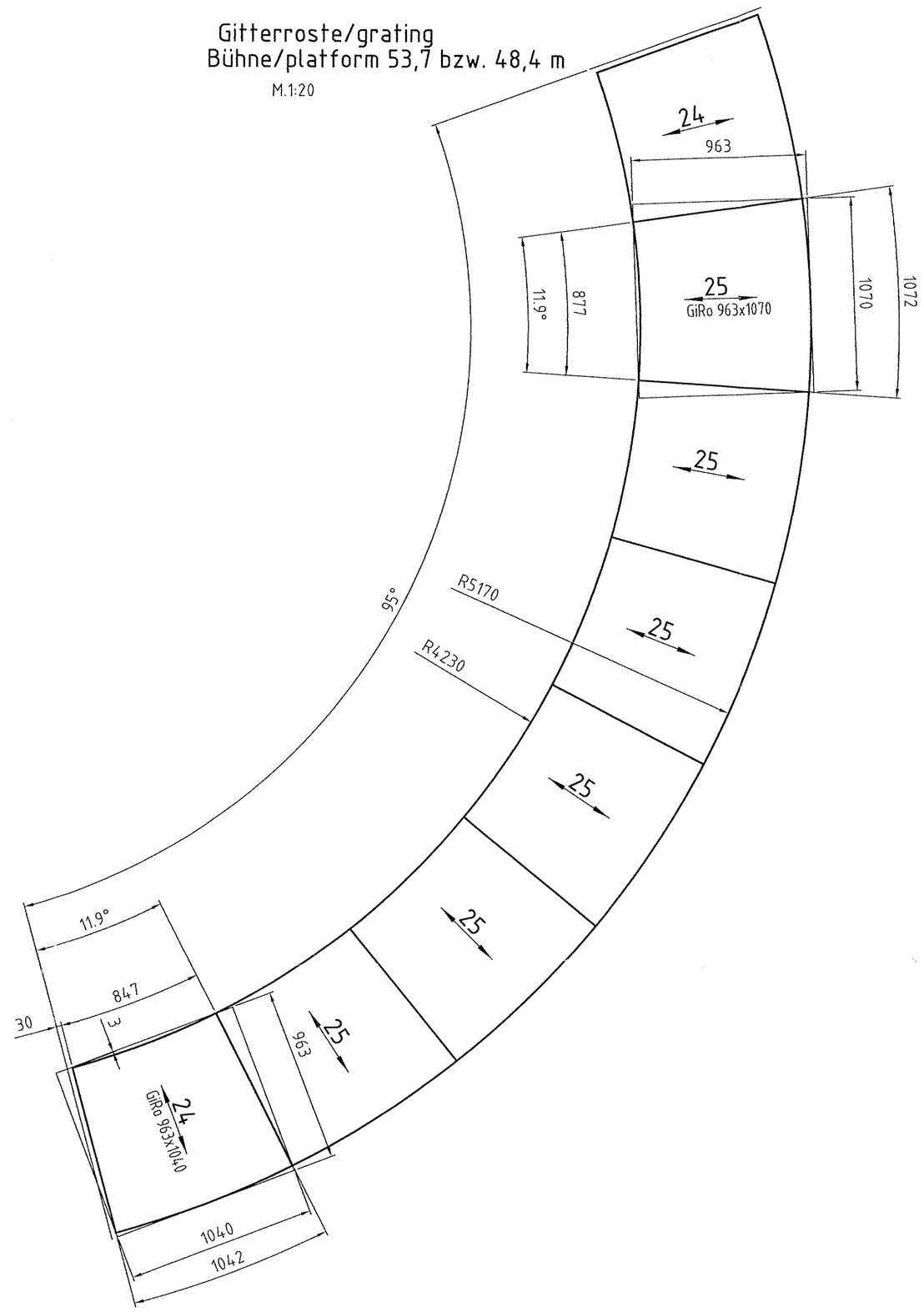
Bühnenrahmen/bordering
Bühne/platform 53,7 bzw. 48,4 m

M.1:20

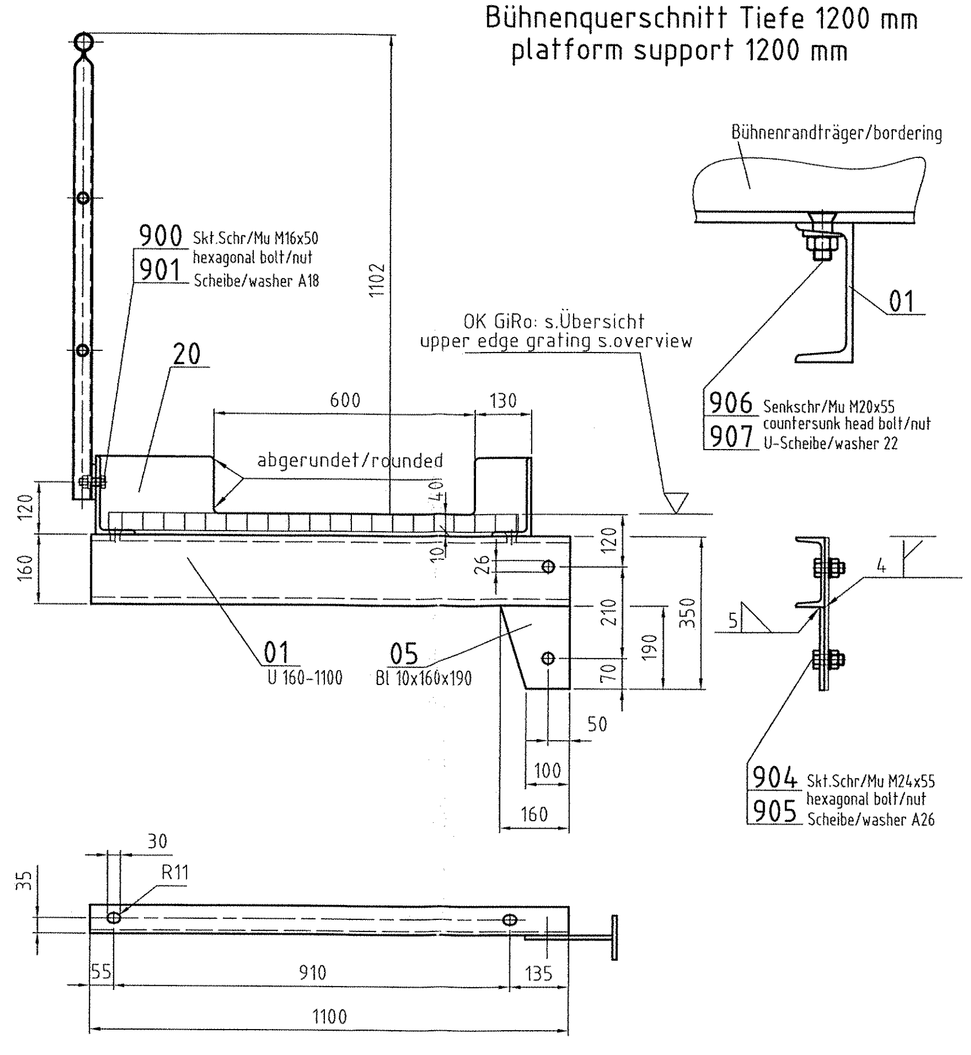


Gitterroste/grating
Bühne/platform 53,7 bzw. 48,4 m

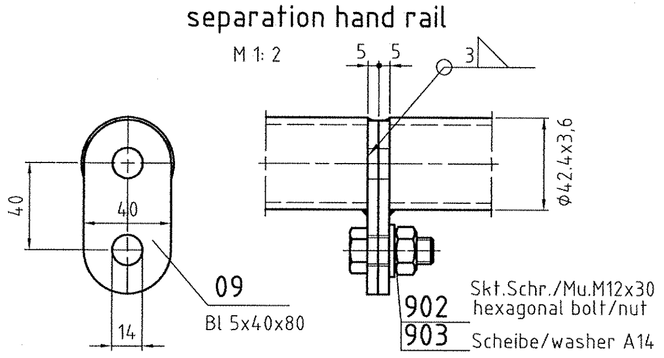
M.1:20



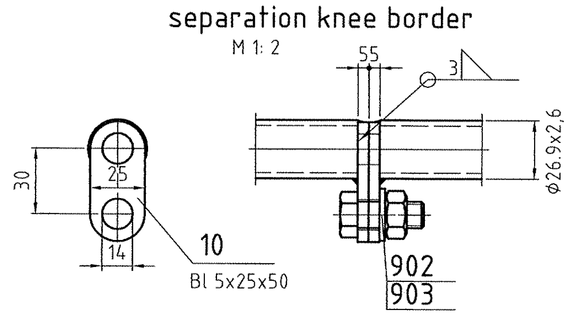
Bühnenquerschnitt Tiefe 1200 mm
platform support 1200 mm



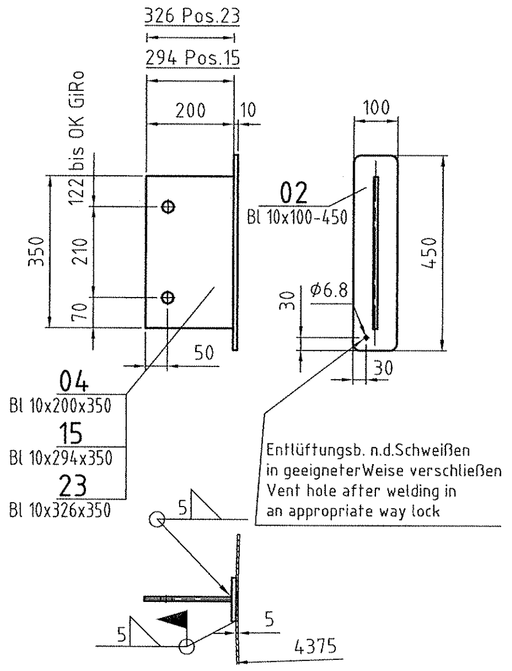
Handlauftrennung
separation hand rail
M 1: 2



Knieleistentrennung
separation knee border
M 1: 2



Bühnenanschluss
Stage connection



Oberflächenbehandlung
Surface treatment

Bühnen, Leitern und Gitterroste:
platforms, ladders, gratings
- feuerverzinkt
- hot dip galvanized

Zeichnung gehört zu: 05–101–500
see also drawing:

Die folgenden technischen Anforderungen sind einzuhalten:

The following technical requirements are to be fulfilled:

- Allgemeintoleranzen nach DIN ISO 2768 – C
- Allgemeintoleranzen für Schweißkonstruktionen nach EN ISO 13920 – CG
- Schweißnahtvorbereitung nach DIN 8551 T1 und T4.
- Tragende und gasbeaufschlagte Schweißnähte sind 100% visuell zu prüfen.

- General tolerances in accordance with DIN ISO 2768 - C
- General tolerances for welded constructions in accordance with EN ISO 13920 – CG
- Preperation of welds in accordance with DIN 8551 part 1 and part 4.
- Supporting and gas-primed welds are checked 100% visual.
- All welds without dimensions: a = 4mm

ARCHIVES REV.NO.	REV.	JOB NO.	DESCRIPTION	SIGN.	DATE

REVISIONS

AIR LIQUIDE

Air Liquide AGS GmbH

DATE: 18.04.05	NAME: Speer	CHECKED: Eiselt	HISTORY FILE: 05-101-503-0.dwg
JOB CODE: K70101 ASU No. 9 Kosice		SCALE 1:10(1:20;1:2)	ORIGINAL FORMAT DIN A1
REFERENCE:		SHEET: 2	OF 2 SHEETS
REPLACES:	TITLE: Coldbox-Stages and ladders platform +53,7m / +48,4 m	DRAWING No.: 05-101-503	REV. 0
REPLACED BY:			

Air System Barlage